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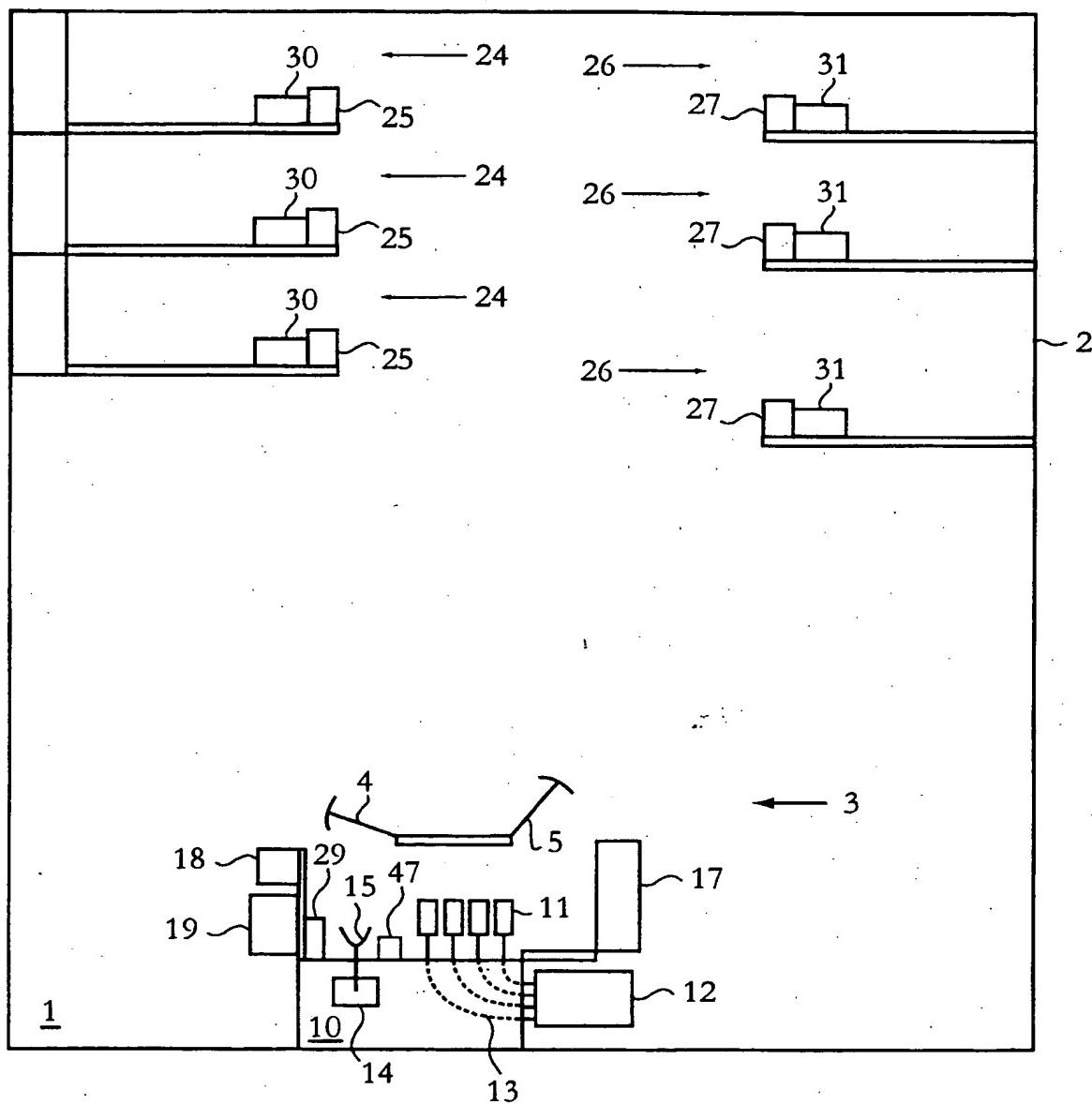


Fig. 1

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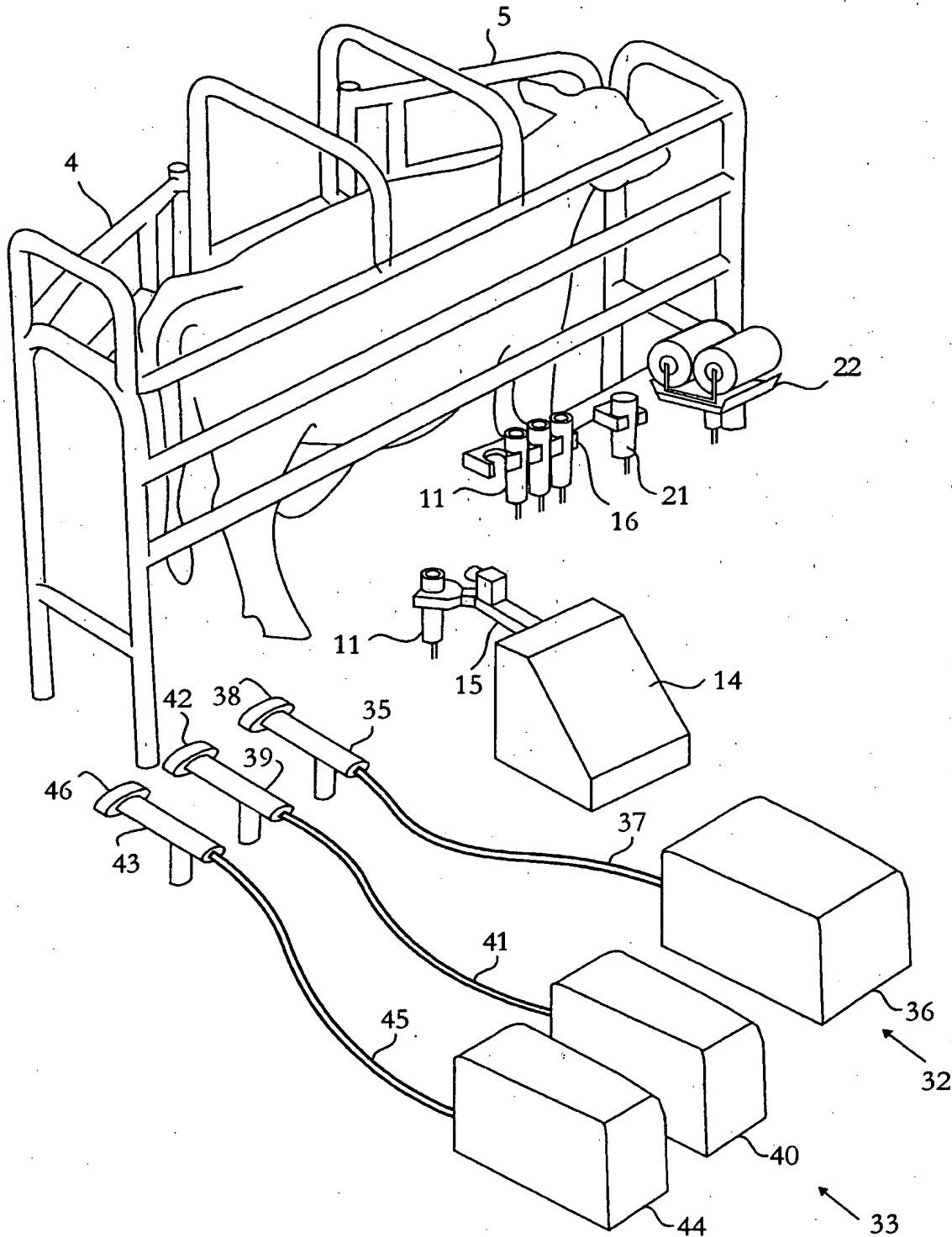


Fig. 2

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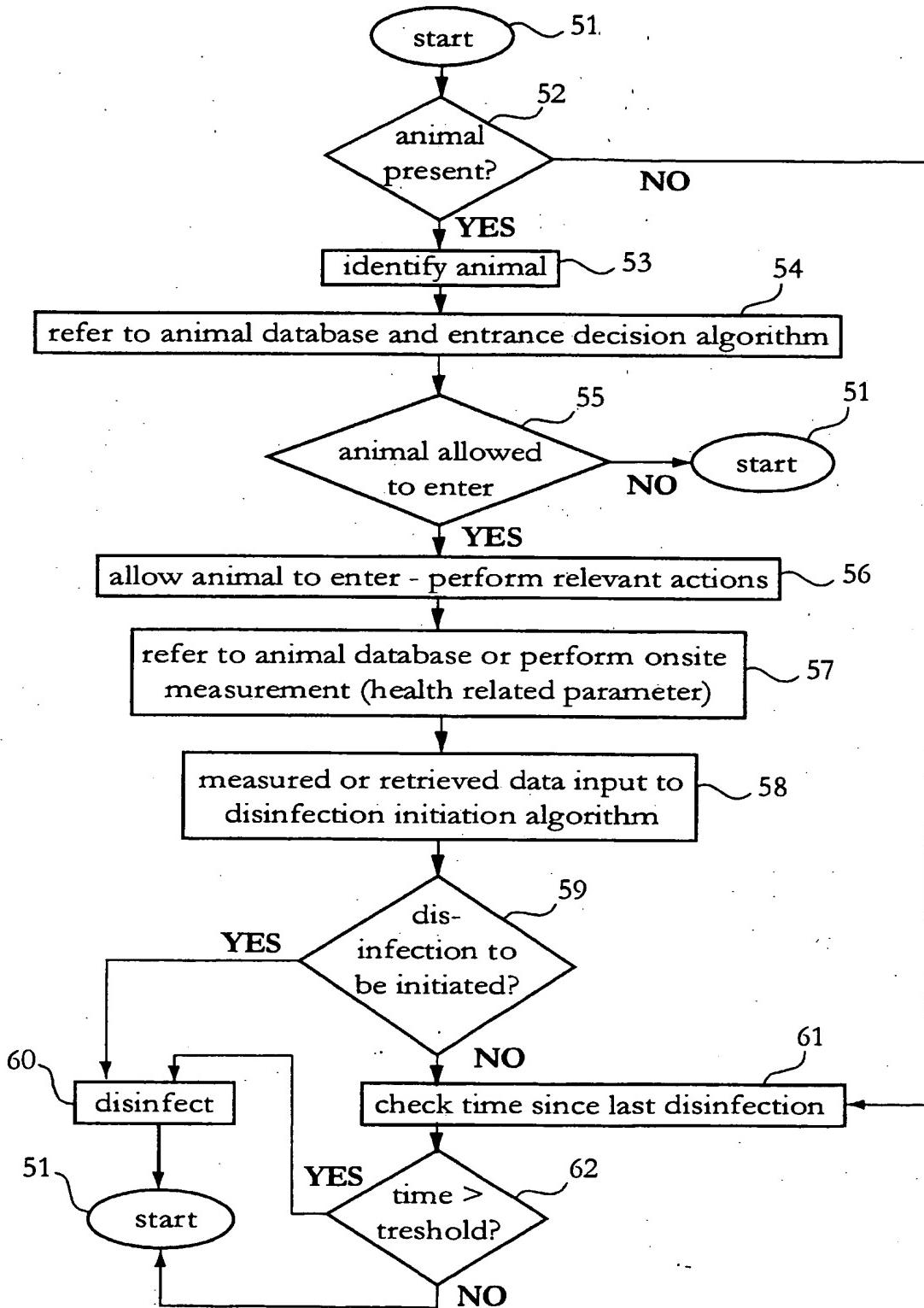


Fig. 3

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Cow No.	Time since last milking	Milking Priority	Time since last feeding	Milk production	Health
21	38	8	175	27	1
22	240	98	30	65	1
23	137	48	150	45	1
24	292	90	110	38	2
25	68	18	123	30	1
26	103	26	79	40	1
27	1	0	160	78	3
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Fig. 4

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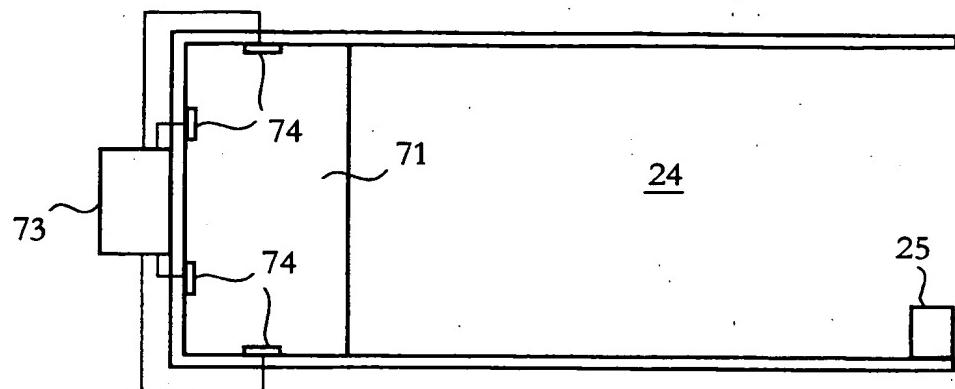


Fig. 5

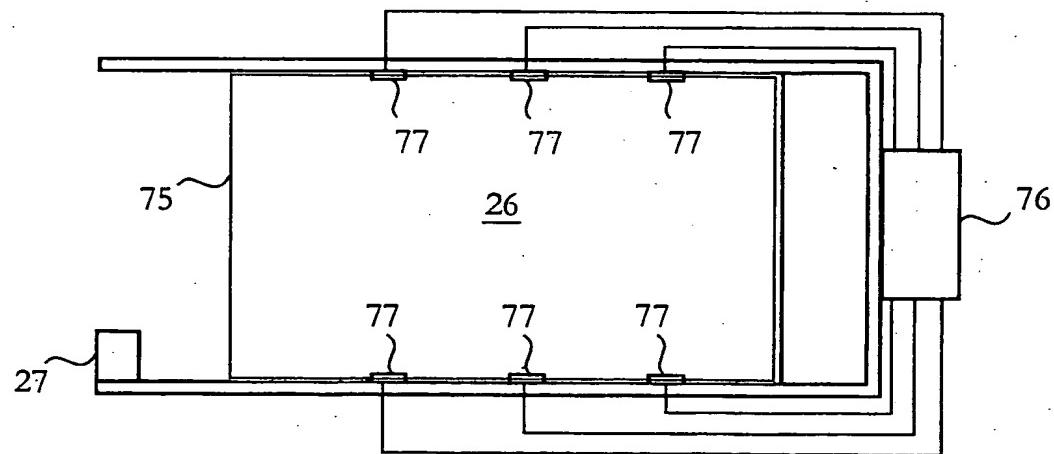


Fig. 6